



Norbar Torque Tools Ltd
 Beaumont Road
 Banbury
 Oxfordshire
 OX16 1XJ
 United Kingdom

Tel: + 44 (0) 1295 270333
 Fax: + 44 (0) 1295 753643
 E-mail: enquiry@norbar.com

Registered in England No.380480
 VAT No. GB 119 1060 05

CALIBRATION PERIOD FOR TORQUE WRENCHES

The calibration integrity of torque wrenches depends largely upon the use and environment to which the tool is subjected.

In test conditions, the torque wrench should remain within the tolerances laid down by BS EN ISO 6789:2003 for at least 5000 cycles. In practice, this may be reduced by ingress of dust, causing wear; or by damage caused by using the tool to loosen fasteners or being dropped regularly. Assuming your operators to be trained in the use of torque wrenches, and provided the comments in our instruction leaflet are followed, a period of twelve months is reasonable for torque wrenches used in non safety critical areas. For those tools used in critical applications, a three month or even monthly check would be advisable.

We cannot be responsible for the selection of a calibration interval, but hopefully the above information is of assistance.

On behalf of Norbar Torque Tools Ltd.

