

ENGINEER TO ORDER

SPECIAL PROJECT INFORMATION SHEET



Project Description	HT45/26 with Special Reaction & Hexagonal Output Drive		
Date created	16 March 2011	Project Number	Q1880

INTRODUCTION & APPLICATION

Automotive 5,000 tonne press application for torque tightening equipment where access is restricted.

SOLUTION

Handtorque HT45/26 fitted with: -

- special curved torque reaction that locates alternate bolt head
- special 36mm A/F hexagon output drive



TECHNICAL SPECIFICATION/DATA HIGHLIGHTS

M48 socket head cap screws having 36mm A/F hexagon, tightened to 3,782 N.m torque.
16 –off equi-spaced on a 560mm PCD
Final torque tightening of pre-fastened bolts ensures sufficient hexagon drive engagement.